



# COUNTERSINK MEASUREMENT SOLUTION

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DETECT QUALITY ISSUES EARLY  
SAVE TIME AND RESOURCES  
REDUCE REWORK AND CONCESSIONS





GapGun Countersink provides a fast, effective, and repeatable solution for inspecting countersunk holes, which provides significant benefits over traditional mechanical gauges.



	GapGun CSK20 & CSK40	Manual countersink measurement methods	Why?
Repeatable	✓	✗	Improve quality with high precision and repeatable measurements.
Curved surfaces	✓	✗	GapGun Countersink is specially designed to accurately measure holes drilled into curved surfaces.
Data storage	✓	✗	Send measurement data directly to a PC – no more lost, damaged or misread paper inspection reports.
Link	✓	✗	Use Link to integrate GapGun Pro into your production systems and create custom applications.
Single device	✓	✗	Inspect a large range of features with one of the most versatile measurement devices on the market.
Modular	✓	✗	Swap between countersink and gap, flush, radius or scratch sensor heads in seconds.
Eliminates operator bias	✓	✗	GapGun Pro provides clear and repeatable measurements that don't rely on operator skill.
Traceable	✓	✗	Continuously improve products through one of the core principles of quality: traceability.
Process monitoring	✓	✗	Implement process monitoring and prevent scrap parts before they occur.

**TECHNICAL SPECIFICATION**

Measurement size range	CSK20: 6-20mm/ 0.24" - 0.79" outer countersink diameter CSK40: 10-40mm/ 0.40" - 1.58" outer countersink diameter
Compatible data collectors	GapGun Pro, Vectro
Compatible software	SPC3d v7.7



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